

**AMENDMENTS TO THE CLAIMS:**

This listing of claims will replace all prior versions and listings of claims in the application:

**Listing of Claims:**

Claim 1 - 10. (Canceled)

11. (Currently amended) An electrical machine, comprising a housing for the machine, the housing including a housing body (2) and a housing cap (3), a brush holder (5) disposed in the housing for holding brushes (6), and an elastic region (4; 11) in the housing cap (3) which enables positioning of the brush holder (5) relative to a commutator (7) from outside the housing, wherein the elastic region (4) is embodied as an independently formed elastomer element ~~positioned within disposed in~~ and secured ~~to in~~ the housing cap (3), and wherein a seal is achieved between the elastomer element and the housing cap (3), and wherein the housing cap (3) is rigid relative to the independently formed elastomer element.

12. (Canceled)

13. (Previously presented) The electrical machine according to 11, wherein the elastomer element secured in the housing cap (3) is shaped as a cylinder.

14. **(Canceled)**

15. **(Previously presented)** The electrical machine according to claim 11, wherein the elastomer element is an elastomer diaphragm.

16. **(Currently amended)** An electrical machine, comprising a housing for the machine, the housing including a housing body (2) and a housing cap (3), a brush holder (5) disposed in the housing for holding brushes (6), and an elastic region (4; 11) in the housing cap (3) which enables positioning of the brush holder (5) relative to a commutator (7) from outside the housing, wherein the elastic region (4) is embodied as an independently formed elastomer element disposed in and secured in the housing cap (3), and wherein a seal is achieved between the elastomer element and the housing cap (3), wherein the elastomer element secured in the housing cap (3) is shaped as a cylinder and which ~~The electrical machine according to claim 13, wherein the elastomer element is provided with a fastening slot in an outer circumference of the cylinder thereby achieving the seal between the elastomer element and the housing cap.~~

Claims 17-22. **(Canceled)**

23. **(Previously presented)** The electrical machine according to claim 11, wherein the electrical machine is embodied as watertight.

Claims 24-26. **(Canceled)**

27. **(Previously presented)** The electrical machine according to claim 11, wherein the electrical machine is used in a vehicle as a drive for electrically actuated accessories.

28. **(Canceled)**

29. **(Previously presented)** The electrical machine according to claim 11, wherein the electrical machine is used in a vehicle as a drive for windshield wipers.

30. **(Withdrawn)** An installation method for installing a brush holder (5) of an electrical machine (1), including the following steps:

- installing the brush holder (5) in a housing body (2);
- installing further components of the electrical machine in the housing body (2);
- closing the housing (2) with a housing cap (3);
- providing an elastic region (4; 11) in the housing body (2) or the housing cap (3); and
- final positioning the brush holder (5) relative to a commutator (7) from outside the electrical machine (1), via the elastic region (4; 11).

31. **(Canceled)**

32. **(Previously presented)** The electrical machine according to claim 11, wherein the brush holder (5) is disposed in the housing body (2) by a slight press fit.

33. **(Canceled)**

34. **(Previously presented)** The electrical machine according to claim 11, wherein a seal (9) is embodied between the housing cap (3) and the housing body (2).

35. **(Currently amended)** An electrical machine, comprising a housing for the machine, the housing including a housing body (2) and a housing cap (3), a brush holder (5) disposed in the housing for holding brushes (6), and an elastic region (4; 11) in the housing cap (3) which enables positioning of the brush holder (5) relative to a commutator (7) from outside the housing, wherein the elastic region (4) is embodied as an independently formed elastomer element disposed in and secured in the housing cap (3), and wherein a seal is achieved between the elastomer element and the housing cap (3) The electrical machine according to claim 11, wherein a fastening slot is provided in the outer circumference of the cylinder, so that a double seal is achieved between the elastomer element 4 and the housing cap 3.

36. **(Previously presented)** The electrical machine according to claim 11, wherein the elastomer element (4) is welded to the housing cap (3).

37. **(Currently amended)** The electrical machine according to claim 11, wherein the brush holder (5) is disposed in the housing body in a manner such that the positioning of the brush holder (5) relative to the commutator (7) is variable ~~to a certain extent~~.

38. **(Currently amended)** The electrical machine according to claim 11, ~~further comprising a slight~~ wherein a press fit exists between the brush holder (5) and the housing (2).

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39. **(Currently amended)** The electrical machine according to claim 11, wherein a die element (10) is guided from outside the housing cap (3) and is pressed against the elastomer element (4) with a predetermined force  $F$ , enables ~~thereby enabling~~ a final positioning of the brush holder (5) relative to the commutator (7).